

Garant**DNMG 150404, Type: HB7120-1****Order data**

Order number	250767 HB7120-1
GTIN	4045197928665
Item class	21G

Description

DNMG 150404 HB7120-1 Grade: HB7120-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 5 mm
Feed f : 0.2 - 0.5 mm/rev.
Cutting speed v_c main application: 80 - 260 m/min

Technical description

Cutting speed v_c main application	80 - 260 m/min
Cutting depth a_p	0.5 - 5 mm
Corner radius	0.4 mm
Tool material	Carbide
Cutting conditions	continuous
Feed f	0.2 - 0.5 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Chip breaker	VM
Grade	HB7120-1
Main application	M
ISO code indexable insert	DNMG 150404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning